# An Exact Reformulation Algorithm for Large Nonconvex NLPs Involving Bilinear Terms 

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#### Abstract

Many nonconvex nonlinear programming (NLP) problems of practical interest involve bilinear terms and linear constraints, as well as, potentially, other convex and nonconvex terms and constraints. In such cases, it may be possible to augment the formulation with additional linear constraints (a subset of Reformulation-Linearization Technique constraints) which do not affect the feasible region of the original NLP but tighten that of its convex relaxation to the extent that some bilinear terms may be dropped from the problem formulation. We present an efficient graph-theoretical algorithm for effecting such exact reformulations of large, sparse NLPs. The global solution of the reformulated problem using spatial Branch-and Bound algorithms is usually significantly faster than that of the original NLP. We illustrate this point by applying our algorithm to a set of pooling and blending global optimization problems.


Key words: Bilinear, Convex relaxation, Global optimization, NLP, Reformulationlinearization technique, RRLT constraints

## 1. Introduction

We consider the solution of nonlinear programs (NLPs) of the following standard form.

$$
\begin{align*}
{[P]: } & \min _{z} \quad z_{l}  \tag{1}\\
& A z=b  \tag{2}\\
& z_{i}=z_{j} z_{k} \quad \forall i, j, k \in B  \tag{3}\\
& z_{i}=\frac{z_{j}}{z_{k}} \quad \forall i, j, k \in F  \tag{4}\\
& z_{i}=f_{i}\left(z_{j}\right) \quad \forall i, j \in N  \tag{5}\\
& z^{L} \leqslant z \leqslant z^{U} \tag{6}
\end{align*}
$$

where $z=\left(z_{1}, \ldots, z_{p}\right) \in \mathbb{R}^{p}$ are the problem variables, $l$ is an index in the set $\{1, \ldots, p\}, A=\left(a_{i j}\right)$ is an $M \times p$ matrix of rank $M, b \in \mathbb{R}^{M}, B, F$ are
sets of index triplets $\{(i, j, k) \mid 1 \leqslant i, j, k \leqslant p\}, N$ is a set of index pairs $\{(i, j) \mid 1 \leqslant i, j \leqslant p\}, f_{i}: \mathbb{R} \rightarrow \mathbb{R}$ are nonlinear continuous univariate functions and $z^{L}, z^{U} \in \mathbb{R}^{p}$ are variable bounds. Note that linear fractional terms (4) can be re-arranged to bilinear ones (3); the converse is also true provided the range of the variable appearing in the denominator does not include zero. In any case, the above standard form is practically important as it can be shown that all NLPs can automatically be reformulated to it using symbolic manipulations (Smith, 1996; Smith and Pantelides, 1999). Therefore, theoretical results, manipulations and solution algorithms derived on the basis of this standard form are generally applicable.

Spatial branch-and-bound (sBB) algorithms (Tuy, 1998) are among the most effective methods currently available for the global solution of nonconvex NLPs. An important requirement for any sBB algorithm is to be able to construct a tight convex underestimator of the NLP within any given region of the space of the variables. For the standard form $[P]$, the lower bound to the objective function can be generated by replacing the nonconvex constraints (3)-(5) with their convex relaxations; in this manner, a convex relaxation of the whole problem can be obtained in a simple and completely automatic fashion.

Tight convex relaxations for the most common nonconvex terms are available in the literature. One of the best known is that proposed by McCormick (1976) (see Example 1.1) for the relaxation of bilinear terms. Linear fractional terms like those appearing in constraint (4) are reformulated to $z_{i} z_{k}=z_{j}$ and replaced by the McCormick convex relaxation. For the nonlinear terms in constraint (5), the convex relaxation depends on the function $f_{i}$. When $f_{i}$ is wholly concave or wholly convex, the function itself and its secant provide the tightest convex relaxation. For functions $f_{i}$ which are partially concave and partially convex, like e.g. $z_{i}=z_{j}^{2 k+1}$, where $k \in \mathbb{N}$, building the convex relaxation may not be so straightforward (Liberti and Pantelides, 2003).

## EXAMPLE 1.1. Consider the problem

$$
\begin{aligned}
& \min _{x, y, z, w} \\
& z-x+w=1 \\
& w=x y \\
& \left(x^{L}, y^{L}, z^{L}, w^{L}\right) \leqslant(x, y, z, w) \leqslant\left(x^{U}, y^{U}, z^{U}, w^{U}\right)
\end{aligned}
$$

in standard form. To obtain the convex relaxation, we replace the nonconvex constraint $w=x y$ with its McCormick convex relaxation:

$$
\begin{align*}
& w \geqslant x^{L} y+y^{L} x-x^{L} y^{L}  \tag{7}\\
& w \geqslant x^{U} y+y^{U} x-x^{U} y^{U}  \tag{8}\\
& w \leqslant x^{U} y+y^{L} x-x^{U} y^{L}  \tag{9}\\
& w \leqslant x^{L} y+y^{U} x-x^{L} y^{U} . \tag{10}
\end{align*}
$$

This paper presents a technique to automatically reformulate optimization problems in standard form $[P]$ in such a way that some of the nonlinear constraints (3) are replaced by linear constraints. This is possible because, in certain instances, feasible regions described by nonlinear constraints are, in fact, (linear) hyperplanes. We propose an automatic algorithm to identify such instances in large scale problems. The solution of the reformulated problems by sBB algorithms often requires reduced computational effort, sometimes even by several orders of magnitude.

The creation of new linear constraints via multiplication of existing linear constraints by problem variables was proposed in Sherali and Adams (1986) and Sherali (2002) under the name "Reformulation-Linearization Technique" (RLT). The RLT uses linear constraints built in this way to provide a lower bound to $0-1$ mixed-integer linear and bilinear programming problems. In the case of continuous bilinear programming problems (Sherali and Alameddine, 1992), the RLT generates all possible new linear constraints that can be obtained by multiplying together bound factors ( $z_{j}-z_{j}^{L} \geqslant 0, z_{j}^{U}-z_{j} \geqslant 0$ for all $j \leqslant p$ ) and constraint factors ( $\sum_{j} a_{i j} z_{j}-b_{i}=0$ for all $i \leqslant M$ ), and then linearizing the resulting constraint.

The RLT is an effective tightening technique, its main drawback being the excessive size of the resulting LP relaxation. In Sherali and Alameddine (1992), three different methods for limiting the size of the RLT constraint set were suggested, adopting a "dynamic generation" approach that solves the LP without the RLT constraints and only generates and includes those RLT constraints which are valid cuts with respect to the relaxed optimum. A more advanced constraint filtering technique is proposed in Sherali and Tuncbilek (1997), based on the sign of the coefficient of the variable $z_{i}$ in the original constraint and in the RLT constraint being generated.

The approach adopted in this paper is fundamentally different from those mentioned above as it applies RLT-type multiplications directly to the original NLP problem (and not its convex relaxation) deriving an exact reformulation which has fewer bilinear terms and more linear constraints - called "reduced RLT" (RRLT) constraints. This reformulation is a pre-processing step, applied only once before the start of the solution of the global optimization problem using branch-and-bound algorithms.

The rest of this paper is organized as follows. In Section 2, we introduce the basic concepts and ideas behind RRLT constraints. Section 3 considers the existence of RRLT constraints in a more formal manner. This provides the basis of the fast algorithm for the identification of RRLT constraints presented in Section 4. An example of the application of the algorithm is presented in detail in Section 5. The effects of RRLT constraints on the global solution of an important class of problems with bilinear constraints, namely pooling and blending problems, are considered in Section 6. Finally, Section 7 proposes an extension of the algorithm of Section 4 that may result in better reformulations at the expense of higher computational time and memory.

## 2. Basic Concepts

This section introduces in an informal manner the motivation and general ideas behind the work presented in this paper. Let $y$ be a single problem variable, and let $w=\left(w_{1}, \ldots, w_{n}\right)$ and $x=\left(x_{1}, \ldots, x_{n}\right)$ be problem variables (with $n<p$ ) such that the following constraints exist in the problem:

$$
\begin{equation*}
\forall j \leqslant n\left(w_{j}=x_{j} y\right) \tag{11}
\end{equation*}
$$

Now suppose that the problem also involves the linear constraint:

$$
\begin{equation*}
\sum_{j=1}^{n} a_{i j} x_{j}=b_{i} \tag{12}
\end{equation*}
$$

Multiplying this constraint by $y$ and making use of (11) leads to a new linear constraint:

$$
\begin{equation*}
\sum_{j=1}^{n} a_{i j} w_{j}-b_{i} y=0 \tag{13}
\end{equation*}
$$

The linear constraint (13) is redundant with respect to the original constraints. Indeed, it can be used to replace one of the bilinear constraints $w_{j}=x_{j} y$ in problem [P] without affecting the feasible region of the problem. To see this, assume $a_{i k} \neq 0$ for some $k \in\{1, \ldots, n\}$ and discard the nonlinear constraint $w_{k}=x_{k} y$ from the set (11) above. We now replace $b_{i}$ in (13) with the left hand side of (12) to obtain:

$$
\sum_{j=1}^{n} a_{i j} w_{j}-\sum_{j=1}^{n} a_{i j} x_{j} y=\sum_{j=1}^{n} a_{i j}\left(w_{j}-x_{j} y\right)=0
$$

Since $w_{j}=x_{j} y$ for all $j \neq k$, the above reduces to $a_{i k}\left(w_{k}-x_{k} y\right)=0$, which implies $w_{k}=x_{k} y$. We have thus recovered the discarded bilinear constraint
from the other $n-1$ bilinear constraints and the new linear constraint (13). We call the latter a reduced $R L T$ ( $R R L T$ ) constraint ${ }^{1}$.

The geometric significance of RRLT constraints is that, given any $i \leqslant m$, the set

$$
\begin{equation*}
\left\{(w, x, y) \mid \forall j \leqslant n\left(w_{j}=x_{j} y\right) \wedge \sum_{j=1}^{n} a_{i j} x_{j}=b_{i}\right\} \tag{14}
\end{equation*}
$$

is less nonlinear than might appear to be the case: in fact, provided that $a_{i k} \neq 0$ for some $k \leqslant n$, it is equal to the set

$$
\begin{equation*}
\left\{(w, x, y) \mid \forall j \neq k\left(w_{j}=x_{j} y\right) \wedge \sum_{j=1}^{n} a_{i j} x_{j}=b_{i} \wedge \sum_{j=1}^{n} a_{i j} w_{j}=b_{i} y=0\right\}, \tag{15}
\end{equation*}
$$

where the $k$ th bilinear constraint has been replaced by a linear constraint.
Below, we consider an extreme example of such a reformulation.
EXAMPLE 2.1. Let $(w, x, y) \in \mathbb{R}^{3}$ and consider the set:

$$
A_{1}=\{(w, x, y) \mid w=x y \wedge x=1\}
$$

This set is defined as the intersection of the bilinear surface $x y$ and the vertical plane $x=1$ (see Figure 1). By multiplying $x=1$ by $y$, we get the linear constraint $w-y=0$ (the skew plane in Figure 1). It is evident that the set

$$
A_{2}=\{(w, x, y) \mid x=1 \wedge w-y=0\}
$$

is the same as the set $A_{1}$. However, $A_{2}$ is defined only by linear relationships whereas $A_{1}$ is not. The convexification of $A_{1}$ in the context of an sBB algorithm (e.g. by introducing the McCormick relaxation of $x y$ ) would be both unnecessary and counter-productive.

A limitation of the reformulation technique presented above is that all constraints of the type $w_{j}=x_{j} y$ have to exist in the problem (1) before the linear constraint (13) can be created. Consider, however, a problem that already includes bilinear constraints $w_{j}=x_{j} y$ for all $j \leqslant n-1$, and two linear constraints

$$
\begin{equation*}
\sum_{j=1}^{n-1} a_{i j} x_{j}+a_{i n} x_{n}=b_{i} \tag{16}
\end{equation*}
$$

[^0]

Figure 1. Linearity embedded in a bilinear constraint.

$$
\begin{equation*}
\sum_{j=1}^{n-1} a_{h j} x_{j}+a_{h n} x_{n}=b_{h} \tag{17}
\end{equation*}
$$

where $i, h \leqslant m$ and $a_{i n}, a_{h n}$ are nonzero constants. On multiplying (16) and (17) by $y$, we obtain the two linear constraints

$$
\begin{align*}
& \sum_{j=1}^{n-1} a_{i j} w_{j}+a_{i n} w_{n}-b_{i} y=0  \tag{18}\\
& \sum_{j=1}^{n-1} a_{h j} w_{j}+a_{h n} w_{n}-b_{h} y=0 \tag{19}
\end{align*}
$$

where $w_{n}$ is a new variable defined via a new bilinear constraint $w_{n}=x_{n} y$. By forming a suitable linear combination of the two constraints, the new variable $w_{n}$ can be eliminated, and we now have a linear constraint similar to (13) which can be used to eliminate one of the original bilinear constraints in the manner indicated earlier.

## 3. Fundamental Properties

We now proceed to provide a more rigorous foundation for the ideas introduced in Section 2

Consider an optimization problem in standard form [ $P$ ] and subsets of problem variables $w, x \in \mathbb{R}^{n}$ and $y \in \mathbb{R}$. Suppose the problem includes the set of $m$ linear equality constraints $A x=b$, where the matrix $A$ is of full row rank $m$.

Multiplying $A x=b$ by $y$, we create $m$ RRLT constraints of the form $A w-y b=0$, where the variable vector $w \in \mathbb{R}^{n}$ is defined as in Equation (11). The following theorem shows that the RRLT constraints can be used to replace $m$ of the $n$ bilinear constraints in (11) without changing the feasible region of the problem.

THEOREM 3.1. Let $J \subseteq\{1, \ldots, n\}$ be an index set of cardinality $|J|=n-m$ and consider the sets:

$$
\begin{align*}
& C=\left\{(x, w, y) \mid A x=b \wedge \forall j \leqslant n\left(w_{j}=x_{j} y\right)\right\}  \tag{20}\\
& R_{J}=\left\{(x, w, y) \mid A x=b \wedge A w-y b=0 \wedge \forall j \in J\left(w_{j}=x_{j} y\right)\right\} \tag{21}
\end{align*}
$$

Then, there is at least one set $J$ such that $C=R_{J}$.

Proof. The fact that $C \subseteq R_{J}$ for any set $J$ is straightforward: if $(x, w, y) \in$ $C$, then it also satisfies the constraints $A w-y b=0$, hence $(x, w, y) \in R_{J}$.

We shall now prove the converse inclusion. By virtue of the fact that $A x=b$, the RRLT constraint system $A w-y b=0$ can be written as $A w-$ ( $A x$ ) $y=0$. If we now define $u_{j}=w_{j}-x_{j} y, \forall j \leqslant n$, this can further be written as the linear homogeneous system $A u=0$. Since $\operatorname{rank}(A)=m$, there exists a permutation $\pi$ of the columns of $A$ such that

$$
\left(A_{0} A_{1}\right)\binom{u^{(0)}}{u^{(1)}}=0
$$

where $A_{0}$ is a non-singular $m \times m$ matrix, and $\left(u^{(0)^{\mathrm{T}}}, u^{(1)^{\mathrm{T}}}\right)^{\mathrm{T}}$ is a permutation of $u$ with $u^{(0)} \in \mathbb{R}^{m}$ and $u^{(1)} \in \mathbb{R}^{n-m}$. Let $J$ be the image of $\{n-m+$ $1, \ldots, n\}$ under the permutation $\pi$, and let $(x, w, y) \in R_{J}$. Since $(x, w, y)$ satisfies $w_{j}=x_{j} y$ for all $j \in J$, then $u^{(1)}=0$; since $(x, w, y)$ also satisfies the RRLT constraint system, we have $A u=0$, which implies $u^{(0)}=0$ as well. Hence $w_{j}=x_{j} y$ for all $j \leqslant n$.

The geometrical implications of the above theorem are that the intersection in $\mathbb{R}^{n}$ of a set of bilinear terms like those described above, and the linear form $A x=b$ is a hypersurface containing a degree of linearity. By exploiting this linearity, we are able to replace some of the bilinear terms with linear constraints.

There is an interesting analogy between the above result and some of the RLT work carried out on persistency in MILPs with binary variables
(Adams et al., 1998). It has been shown, in particular, that, if some of the binary variables attain integer values at the optimum of the relaxation, the added RLT constraints guarantee that those variables will have the same values at the optimum of the integer problem. Theorem 3.1 shows that enforcing a proper subset of the set of all bilinear constraints and a particular set of RLT constraints implies that the rest of the bilinear constraints are also satisfied. Propositions 8.11 and 8.12 in Sherali and Adams (1999) show a similar result to our Theorem 3.1 but with stronger assumptions. In particular, they show that the bilinear terms are automatically implied by the RLT relaxation provided a certain subset of the problem variables is at the range bound. Our result, on the other hand, does not make any assumptions regarding the variable values.

As has been shown above, the bilinear terms that have been eliminated are redundant with respect to the remaining terms and the newly introduced linear constraints. This does not, however, necessarily imply that the McCormick relaxations (cf. Equations (7)-(10)) of these eliminated terms are also redundant as far as the problem's convex relaxation is concerned. It is instructive to examine this point in more detail by considering a problem that involves a linear constraint written, without loss of generality, in the form

$$
\begin{equation*}
z_{i}=\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}+c \tag{22}
\end{equation*}
$$

for a certain variable $z_{i}$, where the index sets $\mathcal{P}$ and $\mathcal{N}$ are such that $\alpha_{j}>0$, $\forall j \in \mathcal{P}$ and $\alpha_{j}<0, \forall j \in \mathcal{N}$. The problem also involves bilinear terms $w_{j}=$ $z_{j} y, j \in \mathcal{P} \cup \mathcal{N} \cup\{i\}$ where $y$ is one of the problem variables. The convex relaxation of this problem will involve the McCormick relaxations (7)-(10) of all the bilinear terms $w_{j}$.

In the spirit of the reformulations considered in this paper, we now multiply (22) by $y$ to obtain

$$
\begin{equation*}
w_{i}=\sum_{j \in \mathcal{P}} \alpha_{j} w_{j}+\sum_{j \in \mathcal{N}} \alpha_{j} w_{j}+c y \tag{23}
\end{equation*}
$$

and then use this constraint to eliminate the bilinearity $w_{i}=z_{i} y$ from the problem. The convex relaxation of this problem will not include the McCormick constraints for $w_{i}$, but will still include those for $w_{j}, j \in \mathcal{P} \cup \mathcal{N}$.

Now consider multiplying the McCormick constraints (7) for $w_{j}, j \in \mathcal{P}$ by $\alpha_{j}$, and the constraints (9) for $w_{j}, j \in \mathcal{N}$ by $\alpha_{j}$, and adding all of these together to obtain:

$$
\begin{aligned}
& \sum_{j \in \mathcal{P}} \alpha_{j} w_{j}+\sum_{j \in \mathcal{N}} \alpha_{j} w_{j} \\
& \quad \geqslant\left(\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}^{L}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}^{U}\right)\left(y-y^{L}\right)+\left(\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}\right) y^{L}
\end{aligned}
$$

By adding cy to both sides of the equation and making use of (22) and (23), the above simplifies to:

$$
\begin{equation*}
w_{i} \geqslant\left(\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}^{L}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}^{U}+c\right)\left(y-y^{L}\right)+y^{L} z_{i} \tag{24}
\end{equation*}
$$

We now compare (24) with the McCormick constraint (7) for variable $w_{i}$, which can be written as:

$$
\begin{equation*}
w_{i} \geqslant z_{i}^{L}\left(y-y^{L}\right)+y^{L} z_{i} \tag{25}
\end{equation*}
$$

We can see that constraint (25) will be tighter than (24) if:

$$
\begin{equation*}
z_{i}^{L}>\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}^{L}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}^{U}+c \tag{26}
\end{equation*}
$$

and, in such a case, the convex relaxation of the original problem (which contains constraint (25)) will be tighter than that of the reformulated problem (which does not).

Inequality criteria similar to (26) may be obtained for the other three McCormick constraints relating to the eliminated bilinear term $w_{i}$, as shown in Table 1. Thus, the McCormick constraint for $w_{i}$ shown in column 3 will be tighter than that implied by the McCormick constraints for $w_{j}$ for $j \in \mathcal{P}$ and $j \in \mathcal{N}$ shown in the first two columns respectively, provided the inequality criterion shown in column 4 holds.

The inequalities in the last column of Table 1 may hold because of the original bounds imposed on the problem variables, but this may cease to

Table 1. Comparison of tightness of convex relaxations for original and reformulated problems

| McCormick constraints <br> for $w_{j}, j \in \mathcal{P}$ | McCormick constraints <br> for $w_{j}, j \in \mathcal{N}$ | McCormick <br> constraint for $w_{i}$ |
| :--- | :--- | :--- |
| (7) | Original convex <br> relaxation tighter than <br> reformulated one if |  |
| $(8)$ | $(9)$ | $(7)$ |
| (9) | (10) | $z_{i}^{L}>\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}^{L}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}^{U}+c$ |
| $(10)$ | $(7)$ | $z_{i}^{L}<\sum_{j \in \mathcal{P}} \alpha_{j} z_{j}^{U}+\sum_{j \in \mathcal{N}} \alpha_{j} z_{j}^{L}+c$ |

be true after a certain degree of branching on the $z_{j}, j \in \mathcal{P} \cup \mathcal{N}$ variables during the solution of the reformulated problem. Thus, the inequalities are likely to stay (or become) true primarily due to branching on the variable $z_{i}$; of course, the reformulated problem will not normally branch on $z_{i}$ as this no longer appears in a bilinear term.

In summary, some of the bilinear terms are redundant with respect to the nonlinear problem in its reformulated form but not necessarily in the corresponding convex relaxations. However, the additional tightness induced by this non-redundancy can be realized primarily at the expense of additional branching on the eliminated bilinear terms. In any case, as will be shown formally in Section 4.1, the addition of the RRLT constraints always tightens the NLP's convex relaxation.

## 4. An Algorithm for the Identification of Valid RRLT Constraints

Section 3 has established that, in principle, RRLT constraints exist for any NLP involving bilinear terms and linear constraints. Here we are concerned with two more practical questions. Section 4.1 introduces a criterion for determining whether the introduction of RRLT constraints is likely to be beneficial. Then Sections 4.2 and 4.3 present an efficient algorithm for the identification of such RRLT constraints based on the above criterion; this is particularly important in the case of large NLPs for which neither identification by inspection nor indiscriminate multiplication of linear constraints by problem variables are practical propositions.

## 4.1. valid RRLT constraint sets

Given an NLP in the standard form [ $P$ ], consider a subset $\mathcal{L}$ of its linear constraints (2). Let the set of variables that occur in these constraints be denoted by $\mathcal{V}(\mathcal{L})$, i.e. $\mathcal{V}(\mathcal{L}) \equiv\left\{k \mid \exists l \in \mathcal{L}\left(a_{l k} \neq 0\right)\right\}$.

Now consider multiplying the linear constraint set $\mathcal{L}$ by a problem variable $z_{l}$. This will create bilinear terms of the form $z_{l} z_{k}, \forall k \in \mathcal{V}(\mathcal{L})$. Some of these terms will already occur in the NLP, i.e. $\exists i:(i, l, k) \in B$. For each variable index $l$, let $K(l, \mathcal{L})$ be a subset of $\mathcal{V}(\mathcal{L})$ that leads to new bilinear terms, i.e.:

$$
K(l, \mathcal{L}) \equiv\{k \mid k \in \mathcal{V}(\mathcal{L}) \wedge \nexists i:(i, l, k) \in B\}
$$

The theorem of Section 3 indicates that we can now construct a problem that has the same feasible region as $[P]$ by replacing $|\mathcal{L}|$ bilinear constraints by linear constraints. The latter are said to form a valid RRLT constraint set if the substitution leads to a reduction in the overall number of bilinear constraints in comparison with the original problem $[P]$, i.e. if:

$$
\begin{equation*}
|K(l, \mathcal{L})|<|\mathcal{L}| \tag{27}
\end{equation*}
$$

Valid RRLT constraints do not modify the feasible region of the original NLP, but they do reduce the size of the feasible region of its convex relaxation. We prove this in Theorem 4.1 below. Here the bounds $z^{L}, z^{U}$ are assumed to be the tightest possible, i.e. for any index $i=1, \ldots, p$ and value $z_{i}^{*} \in\left[z_{i}^{L}, z_{i}^{U}\right]$, the set $\left\{z \mid A z=b \wedge z \in\left[z^{L}, z^{U}\right] \wedge z_{i}=z_{i}^{*}\right\}$ is non-empty.

THEOREM 4.1. Let $l \leqslant p$ be a variable index, and let $A z=b$ be a subset $\mathcal{L}$ of $v \leqslant M$ linear constraints (2) which satisfies (27). Consider the following sets:

$$
\begin{aligned}
& C_{l} \equiv\left\{(z, w) \mid A z=b \wedge z \in\left[z^{L}, z^{U}\right] \wedge w_{i}=z_{l} z_{j} \quad \forall(i, l, j) \in B \wedge z_{l}^{U}>z_{l}^{L} \wedge z_{j}^{U}>z_{j}^{L}\right\} \\
& R_{l} \equiv C_{l} \cap\left\{(z, w) \mid A w=z_{l} b\right\}
\end{aligned}
$$

Suppose that $C_{l}$ is non empty, and let $\bar{C}_{l}, \bar{R}_{l}$ be the corresponding convex relaxations obtained by replacing the bilinear constraints with the respective McCormick envelopes. Then $\bar{R}_{l}$ is a proper subset of $\bar{C}_{l}$.

Proof. By definition we have $\bar{R}_{l} \subseteq \bar{C}_{l}$. We have to prove that $\bar{R}_{l} \neq \bar{C}_{l}$. The system $A z=b$ can be written in the form

$$
A^{\prime} z^{\prime}+A^{\prime \prime} z^{\prime \prime}=b^{\prime}
$$

where the partitioning is such that the bilinear terms $w^{\prime} \equiv z_{l} z^{\prime}$ already occur in the original NLP, while $w^{\prime \prime} \equiv z_{l} z^{\prime \prime}$ do not. Since condition (27) holds, we must have $z^{\prime \prime} \in \mathbb{R}^{\nu^{\prime}}$ where $v^{\prime}=|K(l, \mathcal{L})|<v$, and we can apply Gaussian elimination with row pivoting on $A^{\prime \prime}$ to bring the above system to the form:

$$
\begin{equation*}
\binom{\tilde{A}^{\prime}}{\bar{A}^{\prime}} z^{\prime}+\binom{\tilde{A}^{\prime \prime}}{0} z^{\prime \prime}=\binom{\tilde{b}^{\prime}}{\tilde{b}^{\prime}} \tag{28}
\end{equation*}
$$

By multiplying the bottom block row of the above equation by $z_{l}$, we obtain

$$
\begin{equation*}
\bar{A}^{\prime} w^{\prime}=z_{l} \bar{b}^{\prime} \tag{29}
\end{equation*}
$$

where the matrix $\bar{A}^{\prime}$ must have full rank, otherwise the assumption of full rank of the original set of linear constraints (2) would be contradicted.

Consider a point $(z, w) \in \bar{R}_{l}$; naturally, it satisfies (29) and we also have that $(z, w) \in \bar{C}_{l}$. By definition of $C_{l}$, each of the variables $z_{l}$ or $z_{j}$ involved in bilinear products has a non-zero range. Therefore, the McCormick envelopes for each and every element of the vector $w^{\prime}$ (where $w=\left(w^{\prime}, w^{\prime \prime}\right)$ as above) are non-empty, compact and of positive volume. Consequently, there exists a direction in which $w^{\prime}$ can be perturbed by a non-zero amount and still be feasible in $\bar{C}_{l}$. In other words, there must be an index $i$ such that,
if $w_{[i]}^{\prime}$ is the vector obtained by $w^{\prime}$ by perturbing the $i$-th component by a non-zero amount, the vector $\left(z, w_{[i]}^{\prime}\right)$ is in $\bar{C}_{l}$. Let us now assume that also $\left(z, w_{[i]}^{\prime}\right) \in \bar{R}_{l}$, i.e.:

$$
\begin{equation*}
\bar{A}^{\prime} w_{[i]}^{\prime}=z_{l} \bar{b}^{\prime} \tag{30}
\end{equation*}
$$

By subtracting (29) from (30), we obtain:

$$
\begin{equation*}
\bar{A}^{\prime}\left(w_{[i]}^{\prime}-w^{\prime}\right)=0 \tag{31}
\end{equation*}
$$

However, equation (31) cannot hold for all $i$, as this would imply that $\bar{A}^{\prime}$ is the zero matrix. Therefore, starting from a point $w^{\prime} \in \bar{R}_{l}$, we can always construct a perturbed vector $w_{[i]}^{\prime}$ such that $w_{[i]}^{\prime} \in \bar{C}_{l}$ but $w_{[i]}^{\prime} \notin \bar{R}_{l}$, which implies that $\bar{R}_{l}$ is a proper subset of $\bar{C}_{l}$.

The above theorem makes use of the fact that bilinear envelopes are loose everywhere other than at the variable bounds (Al-Khayyal and Falk, 1983) to show that valid RRLT constraint sets are always useful, since they tighten the convexification of the original problem. However, despite the apparent simplicity of criterion (27), applying it in a brute force manner as a means of identifying RRLT constraint systems is impractical: for an NLP containing $M$ linear constraints, one would have to examine $2^{M}-1$ subsets $\mathcal{L}$ for each candidate multiplier variable $z_{l}$.

## 4.2. a GRaph-theoretical representation of linear constraints

Here we consider a fast graph-theoretical algorithm for the identification of linear constraint subsets $\mathcal{L}$ that satisfy (27) for a given multiplier variable $z_{l}$. We start by constructing a bipartite graph (Harary, 1971; Goodaire and Parmenter, 1998; Korte and Vygen, 2000) $\mathcal{G}_{l}$ where the set of nodes is partitioned into two disjoint subsets $\mathcal{N}^{L}$ and $\mathcal{N}_{l}^{V}$. The former correspond to the set of linear constraints in $[P]$ while the latter correspond to those problem variables which do not appear in any bilinear term (3) multiplied by $z_{l}$, i.e.:

$$
\mathcal{N}_{l}^{V} \equiv\{k \mid \nexists i:(i, l, k) \in B\}
$$

The set of edges $\mathcal{E}_{l}$ in graph $\mathcal{G}_{l}$ is defined as:

$$
\mathcal{E}_{l} \equiv\left\{(\lambda, k) \mid \lambda \in \mathcal{N}^{L} \wedge k \in \mathcal{N}_{l}^{V} \wedge a_{\lambda k} \neq 0\right\}
$$

Thus, edge $(\lambda, k)$ exists if variable $z_{k}$ occurs in linear constraint $\lambda$.
Suppose, now, that $\mathcal{L}$ is a subset of the nodes $\mathcal{N}^{L}$. Let $\bar{K}(l, \mathcal{L})$ denote the subset of nodes $\mathcal{N}_{l}^{V}$ that are connected to nodes in $\mathcal{L}$, i.e.:

```
1 \text { PROCEDURE ValidReducedRLTConstraints(l, L} \mathcal { L } _ { l } )
2 Set L L }ll:=
3 Construct bipartite graph \mathcal{G}}\mp@subsup{\mathcal{G}}{l}{}\mathrm{ as described in Section 4.2
4 \text { FOR each variable node } k \text { DO}
5 Set Assigned[k] := 0
6 END FOR
7 FOR each constraint node \lambda DO
8 FOR each constraint node \lambda' DO
9 Set ConstraintVisited[\lambda'] := FALSE
10 END FOR
11 FOR each variable node }k\mathrm{ DO
12 Set VariableVisited[k] := FALSE
13 END FOR
14 Search for augmenting path from node }
15 IF path not found THEN
    Set }\mp@subsup{\mathcal{L}}{l}{}:=\mp@subsup{\mathcal{L}}{l}{}\cup{\mp@subsup{\lambda}{}{\prime}|\mathrm{ ConstraintVisited [ }\mp@subsup{\lambda}{}{\prime}]=\mathrm{ TRUE }
        END IF
18 END FOR
1 9 \text { END ValidReducedRLTConstraints}
```

Figure 2. Algorithm for identification of set of valid RRLT constraint set $\mathcal{L}$ for variable $z_{l}$.

$$
\bar{K}(l, \mathcal{L}) \equiv\left\{k \mid k \in \mathcal{N}_{l}^{V} \wedge \exists \lambda \in \mathcal{L}:(\lambda, k) \in \mathcal{E}_{l}\right\}
$$

It can be verified that, in view of the definitions of sets $\mathcal{V}, \mathcal{N}_{l}^{V}$ and $\mathcal{E}_{l}$, the two sets $K(l, \mathcal{L})$ and $\bar{K}(l, \mathcal{L})$ are, in fact, identical. Consequently, a valid RRLT constraint set (i.e. one that satisfies criterion (27)) will correspond to a dilation in graph $\mathcal{G}_{l}$, i.e. a subset $\mathcal{L}$ of, say, $v$ nodes of $\mathcal{N}^{L}$ that are connected to fewer than $v$ nodes of $\mathcal{N}_{l}^{V}$. This provides a practical basis for the identification of valid RRLT constraint sets using efficient existing algorithms for the determination of dilations in bipartite graphs.

### 4.3. EFFICIENT IDENTIFICATION OF DILATIONS

Given a candidate multiplier variable $z_{l}$, the algorithm shown in Figure 2 returns the corresponding valid RRLT constraint set $\mathcal{L}_{l}$. The algorithm works by constructing the bipartite graph $\mathcal{G}_{l}$ for each candidate multiplier variable $z_{l}$, and then identifying dilations in this graph. Dilations in
bipartite graphs are closely related to matchings, i.e. subsets $\mu$ of the edges such that no node is adjacent to more than one edge in $\mu$. Given a (possibly empty) matching $\mu$, a matching of larger cardinality may be obtained if one can identify an alternating augmenting path $p$, i.e. one whose first and last nodes are not adjacent to any edge in $\mu$, and whose edges alternate between not belonging and belonging to $\mu$. If such a path can be found, then a matching of cardinality $|\mu|+1$ can be obtained from $\mu$ by replacing all edges in $\mu \cap p$ by edges $p \Delta \mu$ (Hopcroft and Karp, 1973; Korte and Vygen, 2000). A recursive procedure for the identification of an augmenting path emanating from a node $\lambda$ is described in Duff (1981).

The theoretical complexity of the algorithm is at most of the order (number of constraint nodes $\times$ number of edges). However, as observed by Duff (1981), the computational complexity of such algorithms in practice is usually nearer to (number of constraint nodes + number of edges). This results in an efficient algorithm that is practically applicable to large problems.

## 5. A Detailed Example

In order to illustrate the operation of the algorithm proposed in Section 4, we consider the following bilinear optimization problem in standard form

$$
\left.\begin{array}{rl}
\min _{z} & z_{24} \\
& z_{24}=c^{\mathrm{T}} z  \tag{32}\\
& A z^{\prime}=b \\
& z_{i}=z_{j} z_{k} \quad \forall(i, j, k) \in B \\
& 0 \leqslant z \leqslant 10,
\end{array}\right\}
$$

where

$$
\begin{gathered}
c^{\mathrm{T}}=(0,0,0,0,0,0,1,1,3,1,2,2,1,2,1,-1,2,-1,4,3,6,9,1), \\
z=\left(z_{1}, \ldots, z_{23}\right)^{\mathrm{T}}, z^{\prime}=\left(z_{1}, \ldots, z_{6}\right)^{\mathrm{T}}, b=(1,2,-1,1)^{\mathrm{T}}, \\
A=\left(\begin{array}{cccccc}
1 & 2 & & 1 & 1 \\
2 & -1 & 1 & & 3 \\
& 1 & 6 & 2 & -3 \\
2 & & 1 & 3
\end{array}\right)
\end{gathered}
$$

and

$$
\begin{array}{r}
B=\{(7,1,1),(8,2,2),(9,4,4),(10,5,5),(11,6,6),(12,1,4) \\
(13,1,5),(14,1,6),(15,2,4),(16,2,5),(17,2,6),(18,3,4)  \tag{33}\\
(19,3,5),(20,3,6),(21,4,5),(22,4,6),(23,5,6)\}
\end{array}
$$

The above is, effectively, a bilinear programming problem involving six variables $z_{1}, \ldots, z_{6}$ which are, in turn, related via four linear constraints.


Figure 3. Generation of valid RRLT constraints for multiplier variable $z_{1}$.

The problem involves all bilinear combinations (including simple squares) of these six variables apart from $z_{1} z_{2}, z_{1} z_{3}, z_{2} z_{3}, z_{3}^{2}$. New variables $z_{7}, \ldots, z_{23}$ have been introduced to represent these bilinear terms, and these are linearly combined to form the objective function represented by variable $z_{24}$.

In this problem, it is quite easy to see that only variables $z_{1}, \ldots, z_{6}$ can possibly give rise to RRLT constraints when multiplied by the linear constraints $A z^{\prime}=b$. We consider each of these six variables in turn, applying to it procedure ValidReducedRLTConstraints of Figure 2.

### 5.1. VALID RRLT CONSTRAINTS BY MULTIPLICATION WITH VARIABLE $z_{1}$

The bipartite graph $\mathcal{G}_{1}$ constructed as described in Section 4.2 for variable $z_{1}$ is shown in Figure 3a. Nodes $c_{1}, \ldots, c_{4}$ correspond to the four linear constraints. Edges correspond to the creation of new bilinear terms if a particular constraint were to be multiplied by $z_{1}$. For example, edge $\left(c_{1}, z_{3}\right)$ exists because, if constraint $c_{1}$ were to be multiplied by $z_{1}$, then this would give rise to a new term $z_{1} z_{3}$.

As there are initially no assignments of variable nodes to constraint nodes, all edges are shown as dotted lines in Figure 3a. We now consider each constraint node in turn (lines $7-18$ of Figure 2), attempting to construct an augmenting path emanating from it (line 14).

Starting from constraint node $c_{1}$, an augmenting path is found immediately to its adjacent variable node $z_{3}$. This is assigned to $c_{1}$; this assignment is indicated as a solid line in Figure 3b.

Considering constraint $c_{2}$ also results in an augmenting path being found immediately, this time assigning $z_{2}$ to $c_{2}$. The resulting assignment is also shown as a solid line in Figure 3b.

So far, we have not identified any dilations. However, if we now attempt to construct an augmenting path emanating from constraint node $c_{3}$, we
note that $c_{3}$ is adjacent to only one variable node, namely $z_{2}$ which is already assigned to node $c_{2}$. Thus, there are no augmenting paths starting from $c_{3}$, visiting nodes $c_{3}, c_{2}$ in the process. Consequently, line 16 of Figure 2 adds $c_{2}$ and $c_{3}$ to the set of linear constraints $\mathcal{L}_{1}$ to be multiplied by $z_{1}$.

Finally, constraint node $c_{4}$ is completely isolated in $\mathcal{G}_{1}$, i.e. there are no edges incident to it. Thus, $c_{4}$ is also added to set $\mathcal{L}_{1}$.

As there are no more constraint nodes to be considered, we conclude that $\mathcal{L}_{1}=\left\{c_{2}, c_{3}, c_{4}\right\}$. Essentially, the algorithm has identified automatically that multiplying constraints $c_{2}$

$$
2 z_{1}-z_{2}+z_{4}+3 z_{6}=2
$$

and $c_{3}$

$$
z_{2}+6 z_{4}+2 z_{5}-3 z_{6}=-1
$$

by $z_{1}$ creates only one new bilinear term, namely $z_{1} z_{2}$, beyond those that already exist in the problem. Consequently, if we define new variable $z_{25} \equiv$ $z_{1} z_{2}$, we end up with two linear constraints

$$
2 z_{7}-z_{25}+z_{12}+3 z_{14}=2 z_{1}
$$

and

$$
z_{25}+6 z_{12}+2 z_{13}-3 z_{14}=-z_{1},
$$

respectively, that can be used to eliminate two bilinear terms from the problem.

Moreover, the algorithm has also detected that multiplying constraint $c_{4}$

$$
2 z_{1}+z_{4}+3 z_{5}=1
$$

by $z_{1}$ does not generate any new bilinear terms. The new linear constraint

$$
2 z_{7}+z_{12}+3 z_{13}=z_{1}
$$

obtained by this multiplication can be used to eliminate one more of the problem's bilinear terms. Overall, the number of bilinear terms in the problem can be reduced by two via the use of valid RRLT constraints.


Figure 4. Generation of valid RRLT constraints for multiplier variable $z_{2}$.


Figure 5. Generation of valid RRLT constraints for multiplier variable $z_{3}$.

### 5.2. VALID RRLT CONSTRAINTS BY MULTIPLICATION WITH VARIABLES $z_{2}$ AND $z_{3}$

The bipartite graphs $\mathcal{G}_{2}$ and $\mathcal{G}_{3}$ are shown in Figures 4 and 5, respectively, together with a graphical depiction of the application of the algorithm steps to them. In these figures, solid lines indicate edges that belong to the current matching. Dashed arrows show an alternating augmenting path being traced from a constraint node; a thicker dashed line (going from a $z$ to a $c$ node) indicates edges on this path that are part of the current matching, while thin dashed lines (going from a $c$ to a $z$ node) are edges that do not belong to the current matching.

It turns out that $\mathcal{L}_{2}=\left\{c_{2}, c_{3}, c_{4}\right\}$. In this case, the algorithm has detected that $c_{3}$ can be multiplied by $z_{2}$ without generating any new bilinear terms. Also, the multiplication of $c_{2}$ and $c_{4}$ by $z_{2}$ leads to the creation of only one new bilinear term, $z_{1} z_{2}$ and two linear constraints.

The algorithm also determines that $\mathcal{L}_{3}=\left\{c_{2}, c_{3}, c_{4}\right\}$. The alternating path $c_{4} \rightarrow z_{1} \rightarrow c_{2} \rightarrow z_{2} \rightarrow c_{3}$ (shown in Figure 5e) indicates that multiplying these three constraints by $z_{3}$ will result in the creation of only two new bilinear terms, namely $z_{1} z_{3}$ and $z_{2} z_{3}$

### 5.3. VALID RRLT CONSTRAINTS BY MULTIPLICATION WITH VARIABLES $z_{4}, z_{5}$ AND $z_{6}$

The bipartite graphs $\mathcal{G}_{l}$ for $l=4,5,6$ are very simple as they contain no variable nodes (i.e. $\mathcal{N}_{l}^{V}=\emptyset$ ). This results in the constraint sets:

$$
\mathcal{L}_{l}=\left\{c_{1}, c_{2}, c_{3}, c_{4}\right\}, \quad l=4,5,6
$$

This is just a consequence of the fact that this problem already contains all possible bilinear terms involving $z_{4}$ or $z_{5}$ or $z_{6}$. Consequently, multiplying any linear constraint by one of these variables does not result in any new bilinear terms and can, therefore, be used to generate a valid RRLT constraint.

## 5.4. the reformulated NLP

In summary, the operations described in Sections 5.1-5.3 above result in a set of 21 RRLT constraints obtained by multiplying each constraint subset $\mathcal{L}_{l}, l=1, \ldots, 6$ by variable $z_{l}$. Three new bilinear terms were introduced: $z_{25}=z_{1} z_{2}, z_{26}=z_{1} z_{3}, z_{27}=z_{2} z_{3}$, augmenting the original set $B$ (cf. Equation (3)) with the triplets $(25,1,2),(26,1,3)$ and $(27,2,3)$.

In order to determine which bilinear terms may be replaced by these linear constraints, we write the latter in matrix form

$$
\begin{equation*}
B z^{\prime \prime}+C z^{\prime}=0 \tag{34}
\end{equation*}
$$

where $z^{\prime}=\left(z_{1} \ldots z_{6}\right)^{\mathrm{T}} \in \mathbb{R}^{6}$ and $z^{\prime \prime}=\left(z_{7}, \ldots, z_{23}, z_{25}, \ldots z_{27}\right)^{\mathrm{T}} \in \mathbb{R}^{20}, B: \mathbb{R}^{20} \rightarrow \mathbb{R}^{21}$ and $C: \mathbb{R}^{6} \rightarrow \mathbb{R}^{21}$. By performing Gaussian elimination with row pivoting on $B$ (and replicating the same row operations on $C$ ) we obtain a system of the form

$$
\left(\begin{array}{cc}
U & \tilde{B} \\
0 & 0
\end{array}\right)\binom{\xi}{\zeta}=\binom{\tilde{C}}{0} z^{\prime}
$$

where $\xi=\left(z_{7}, \ldots, z_{23}, z_{25}\right)^{\mathrm{T}} \in \mathbb{R}^{18}, \zeta=\left(z_{26}, z_{27}\right)^{\mathrm{T}} \in \mathbb{R}^{2}, U: \mathbb{R}^{18} \rightarrow \mathbb{R}^{18}$ is a nonsingular, upper-triangular matrix, $\tilde{B}: \mathbb{R}^{2} \rightarrow \mathbb{R}^{18}$ and $\tilde{C}: \mathbb{R}^{6} \rightarrow \mathbb{R}^{18}$. Thus, the RRLT constraints determine the variables $\xi$ in terms of $\zeta$ and $z^{\prime}$ via the solution of $U \xi=\tilde{C} z^{\prime}-\tilde{B} \zeta$, and consequently, the corresponding triplets ( $i, j, k$ ) can be deleted from the set $B$ in Equation (33). Overall, the reformulation of the original problem (32) involves the introduction of the RRLT constraints (34) and a much smaller set of just two triplets, namely $B=\{(26,1,3),(27,2,3)\}$.

## 6. Computational Results

We have chosen a selection of bilinear test problems relating to pooling and blending problems to test the efficiency of our algorithm. Pooling and blending involves the determination of optimal amounts of different raw materials that need to be mixed to produce required amounts of endproducts with desired properties. Such problems occur frequently in the petrochemical industry and are well known to exhibit multiple local minima. There is a wealth of publications on the pooling problem in the literature (Foulds et al., 1992; Sherali and Alameddine, 1992; Visweswaran and Floudas, 1993; Ben-Tal et al., 1994; Quesada and Grossmann, 1995; Visweswaran and Floudas, 1996; Adhya et a1., 1999; Tawarmalani and Sahinidis, 2002a, 2004; Audet et al., 2004; Sahinidis and Tawarmalani, 2005). Application of RLT-type constraints to the problem formulation was carried out both explicitly (Sherali and Alameddine, 1992; Quesada and Grossmann, 1995) and implicitly (Tawarmalani and Sahinidis, 2002a, 2004) as part of the so-called $p q$-formulation.

Here we wish to investigate the effects of our problem reformulation carried out as a pre-processing step. We note that the formulation proposed in Audet et al. (2004) is expressed in such a way (bilinear products distributed over sums) that the benefit of the application of RRLT constraints are already included (see below). However, our main objective is to investigate the extent to which a completely general graph-theoretical procedure can automatically derive formulations that are comparable in efficiency to the best known formulations for specific problem classes (such as pooling and blending).

Here, we use the general blending problem formulation found in Adhya et al. (1999)

$$
\begin{align*}
& \min _{f, q, x} \sum_{j=1}^{p} \sum_{i=1}^{n_{j}} c_{i j} f_{i j}-\sum_{k=1}^{r} d_{k} \sum_{j=1}^{p} x_{j k}  \tag{3}\\
& \sum_{i=1}^{n_{j}} f_{i j}-\sum_{k=1}^{r} x_{j k}=0, \quad \forall j \leqslant p  \tag{36}\\
& q_{j w} \sum_{k=1}^{r} x_{j k}-\sum_{i=1}^{n j} \lambda_{i j w} f_{i j}=0, \quad \forall j \leqslant p \quad \forall w \leqslant l  \tag{37}\\
& \sum_{j=1}^{p} x_{j k} \leqslant S_{k}, \quad \forall k \leqslant r  \tag{38}\\
& \sum_{j=1}^{p} q_{j w} x_{j k}-Z_{k w} \sum_{j=1}^{p} x_{j k} \leqslant 0, \quad \forall k \leqslant r \quad \forall w \leqslant l \tag{39}
\end{align*}
$$

$$
\begin{equation*}
f^{L} \leqslant f \leqslant f^{U}, q^{L} \leqslant q \leqslant q^{U}, x^{L} \leqslant x \leqslant x^{U}, \tag{40}
\end{equation*}
$$

where $f_{i j}$ is the flow of input stream $i$ into pool $j, x_{j k}$ is the total flow from pool $j$ to product $k$ and $q_{j w}$ is the $w$-th quality of pool $j ; p$ is the number of pools, $r$ the number of products, $l$ the number of qualities, $n_{j}$ the number of streams; $c_{i j}, d_{k}, S_{k}, Z_{k w}, \lambda_{i j w}$ are given parameters.

When the blending problem (35)-(40) is reformulated to standard form [ $P$ ], new variables $u_{j}$ are created to replace the term $\sum_{k=1}^{r} x_{j k}$ in constraint set (37). Thus, we introduce the linear constraints

$$
\begin{equation*}
\sum_{k=1}^{r} x_{j k}-u_{j}=0, \quad \forall j \leqslant p \tag{41}
\end{equation*}
$$

and re-write (37) as

$$
t_{j w}-\sum_{i=1}^{n_{j}} \lambda_{i j w} f_{i j}=0, \quad \forall j \leqslant p \quad \forall w \leqslant l
$$

where we have introduced new variables $t_{j w}$ derived via the bilinear constraints:

$$
t_{j w}=q_{j w} u_{j}, \quad \forall j \leqslant p \quad \forall w \leqslant l
$$

More new variables $z_{j w k}$ are created in the standard form to replace the bilinear terms $q_{j w} x_{j k}$ in constraint set (39)

$$
z_{j w k}=q_{j w} x_{j k}, \quad \forall j \leqslant p \quad \forall w \leqslant l \quad \forall k \leqslant r
$$

which allows (39) to be re-written in linear form as:

$$
\sum_{j=1}^{p} z_{j w k}-Z_{k w} \sum_{j=1}^{p} x_{j k} \leqslant 0, \quad \forall k \leqslant r \quad \forall w \leqslant l
$$

The standard form reformulation of (35)-(40) is shown below

$$
\min _{f, q, x} \sum_{j=1}^{p} \sum_{i=1}^{n_{j}} c_{i j} f_{i j}-\sum_{k=1}^{r} d_{k} \sum_{j=1}^{p} x_{j k}
$$

subject to linear constraints

$$
\sum_{i=1}^{n_{j}} f_{i j}-\sum_{k=1}^{r} x_{j k}=0 \quad \forall j \leqslant p
$$

$$
\begin{aligned}
& t_{j w}-\sum_{i=1}^{n_{j}} \lambda_{i j w} f_{i j}=0, \quad \forall j \leqslant p \quad \forall w \leqslant l \\
& \sum_{k=1}^{r} x_{j k}-u_{j}=0 \quad \forall j \leqslant p \\
& \sum_{j=1}^{p} x_{j k} \leqslant S_{k}, \quad \forall k \leqslant r \\
& \sum_{j=1}^{p} z_{j w k}-Z_{k w} \sum_{j=1}^{p} x_{j k}=0, \quad \forall k \leqslant r \quad \forall w \leqslant l
\end{aligned}
$$

with bilinear terms

$$
B=\left\{\left(t_{j w}, q_{j w}, u_{j}\right),\left(z_{j w k}, q_{j w}, x_{j k}\right) \quad \mid j \leqslant p, w \leqslant l, k \leqslant r\right\}
$$

and bounds:

$$
f^{L} \leqslant f \leqslant f^{U}, \quad q^{L} \leqslant q \leqslant q^{U}, \quad x^{L} \leqslant x \leqslant x^{U}
$$

We now apply the algorithm of this paper to the above standard form. This results in a set of RRLT constraints derived by multiplying constraints (41) by the quality variables $q_{j w}$ :

$$
\forall j \leqslant p \quad \forall w \leqslant l \quad q_{j w}\left(\sum_{k=1}^{r} x_{j k}-u_{j}\right)=\sum_{k=1}^{r} q_{j w} x_{j k}-q_{j w} u_{j}=\sum_{j=1}^{r} z_{j w k}-t_{j w}=0
$$

These constraints can be used to eliminate the bilinear constraints $t_{j w}=q_{j w} u_{j}$.

Another way to interpret what is happening in this particular case is that the constraint sets (37) and (39) (the bilinear constraints in the general blending problem formulation above) define more bilinear products than is really necessary: if we were to re-write the first term on the left hand side of (37) as $\sum_{k=1}^{r} q_{j w} x_{j k}$, we would not need to create all the variables $t_{j w}$. Yet another way of saying this is that distributing products over sums is advantageous. This is in accordance with the considerations found in Tawarmalani and Sahinidis (2002b, p. 73). However, the important point is that, here, this reformulation is determined automatically by a generalpurpose algorithm.

Table 2 summarizes the main characteristics of the test problems. Here, $n_{\text {org }}, m_{\text {org }}$ are respectively the number of variables and constraints in the original problem formulation, $n_{\text {std }}$ is the number of variables in the standard

Table 2. Pooling and blending test problem statistics

|  | $n_{\text {org }}$ | $m_{\text {org }}$ | $n_{\text {std }}$ | $m_{\text {std }}^{l}$ | $\|\mathrm{BT}\|$ | $\|\mathrm{RC}\|$ | $\|\mathrm{NB}\|$ |
| :--- | ---: | :---: | ---: | :--- | ---: | ---: | :--- |
| Haverly 1 | 9 | 8 | 18 | 11 | 6 | 2 | 0 |
| Haverly 2 | 9 | 8 | 18 | 11 | 6 | 2 | 0 |
| Haverty 3 | 9 | 8 | 18 | 11 | 6 | 2 | 0 |
| Foulds 2 | 26 | 16 | 51 | 21 | 20 | 4 | 0 |
| Foulds 3 | 168 | 48 | 313 | 57 | 136 | 8 | 0 |
| Foulds 4 | 168 | 48 | 313 | 57 | 136 | 8 | 0 |
| Foulds 5 | 100 | 40 | 173 | 45 | 68 | 4 | 0 |
| Ben-Tal 4 | 10 | 8 | 19 | 11 | 6 | 2 | 0 |
| Ben-Tal 5 | 41 | 27 | 94 | 32 | 48 | 8 | 0 |
| Example 1 | 21 | 30 | 64 | 33 | 40 | 8 | 0 |
| Example 2 | 25 | 42 | 88 | 45 | 60 | 12 | 0 |
| Example 3 | 38 | 49 | 132 | 53 | 90 | 18 | 0 |
| Example 4 | 26 | 35 | 77 | 38 | 48 | 8 | 0 |

Table 3. Number of nodes required for global solution of pooling and blending problems, The '-' sign indicates that the algorithm did not converge within 10000 iterations

|  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Haverly 1 | 5 | 7 | 3 | 12 | 3 | 3 | 9 | 1 | 3 | 1 | 1 |
| Haverly 2 |  | 19 | 3 | 12 | 9 | 9 | 13 | 1 | 5 | 3 | 3 |
| Haverly 3 |  |  | 3 | 14 | 5 | 3 | 7 | 1 | 3 | 3 | 3 |
| Foulds 2 | 9 |  |  |  | 1 | 1 | 1 | 0 | 23 | 9 | 15 |
| Foulds 3 | 1 |  |  |  | 1 | 1 | - | 0 | - | 3 | 1 |
| Foulds 4 | 25 |  |  |  | 1 | 1 | - | 0 | - | 2 | 2 |
| Foulds 5 | 125 |  |  |  | 1 | 1 | - | 0 | - | 1 | 1 |
| Ben-Tal 4 |  | 47 | 25 | 7 | 3 | 3 | 43 | 1 | 5 | 1 | 1 |
| Ben-Tal 5 |  | 42 | 283 | 41 | 1 | 1 | 39 | 0 | - | 1 | 1 |
| Example 1 |  |  |  |  | 6174 | 1869 | 245 | 28 | 65 | 3 | 25 |
| Example 2 |  |  |  |  | 10743 | 2087 | 267 | 17 | 415 | 3 | 3 |
| Example 3 |  |  |  |  | 79944 | 7369 | 537 | 31 | 37 | 3 | 243 |
| Example 4 |  |  |  |  | 1980 | 157 | 693 | 1 | 31 | 31 | 5 |

form $[P], m_{\text {std }}^{l}$ is the number of linear constraints in the standard form, $|\mathrm{RC}|$ is the number of RRLT constraints created, $|\mathrm{BT}|$ is the number of bilinear constraints in the standard form before RRLT constraint creation and |NB| is the number of new bilinear terms created during the RRLT constraint creation procedure. We note that $|\mathrm{NB}|=0$ in all test problems considered.

We now proceed to consider how the addition of RRLT constraints affects the tightness of the convex relaxation of the NLP in the context of its solution using deterministic global optimization algorithms. Table 3 compares the number of nodes needed to solve the problems of Table 2 using 11 different codes. The first eight are computer codes described in the literature
$1=$ (Foulds et al., 1992)
$2=($ Visweswaran and Floudas, 1993)
$3=($ Ben-Tal et al., 1994 $)$
$4=($ Visweswaran and Floudas, 1996)
$5=($ Adhya et al., 1999 $)$
$6=($ Tawarmalani and Sahinidis, 2004 $)$
$7=($ Audet et a1., 2004)
$8=($ Sahinidis and Tawarmalani, 2005)
and their performance is shown in Table 3, take from the corresponding papers. Codes 9,10 and 11 correspond to an implementation of sBB based on the algorithm proposed by Smith and Pantelides (1999). The difference between them is that:

- code 9 solves the original problem (no RRLT constraints)
- code 10 includes both RRLT constraints and all bilinear terms found in the original problem
- code 11 includes the RRLT constraints but eliminates the redundant bilinear terms.

In Table 4, we have listed comparative results for the lower bounds tothe objective functions obtained at the root node of each spatial branch-and-bound search carried out by codes 9,10 and 11 (in columns "LB 9", "LB 10", "LB 11"). Column "Opt" contains the globally optimal objective function values.

Columns 1-8 of Table 3 demonstrate the steady progress that has been achieved in spatial branch-and-bound algorithms over the last one and a

Table 4. Objective function lower bounds at the root node of the sBB run for codes 9,10 and 11, compared with globally optimal objective function value

|  | LB 9 | LB 10 | LB 11 | Opt |
| :--- | ---: | ---: | ---: | ---: |
| Haverly 1 | -1200.1 | -400.0 | -400.0 | -400.0 |
| Haverty 2 | -2216.4 | -1000.0 | -1000.0 | -600.0 |
| Haverly 3 | -1550.0 | -800.0 | -800.0 | -750.0 |
| Foulds 2 | -2145.6 | -1133.3 | -1133.3 | -1100.0 |
| Foulds 3 | -93.0 | -8.0 | -8.0 | -8.0 |
| Foulds 4 | -96.9 | -8.0 | -8.0 | -8.0 |
| Foulds 5 | -100.0 | -8.0 | -8.0 | -8.0 |
| Ben-Tal 4 | -950.0 | -450.0 | -450.0 | -450.0 |
| Ben-Tal 5 | -6100.0 | -3500.0 | -3500.0 | -3500.0 |
| Example 1 | -577.1 | -572.1 | -572.4 | -549.8 |
| Example 2 | -577.1 | -572.1 | -572.4 | -549.8 |
| Example 3 | -574.4 | -570.9 | -571.1 | -561.0 |
| Example 4 | -1068.1 | -1029.0 | -1029.0 | -877.6 |

half decade. The incorporation of the RRLT constraints in the convex relaxation improves solution performance dramatically (cf. columns 10 and 11 of Table 3), allowing the solution of four problems that were not solvable after 10,000 nodes by code 9 . In general, a significant reduction in the number of nodes that need to be examined is observed; this is the effect of the tightening of the convex relaxation as is well illustrated by the comparison of the lower bounds between codes 9 and 10 (or 11) shown in Table 4.

Codes 10 and 11 perform very similarly when applied to most examples. In three cases (Foulds 2 and Examples 1 and 3), retaining the McCormick inequalities generated by the redundant bilinear constraints does in fact have a beneficial effect. However, in two other cases (Foulds 2 and Example 4), the opposite is true; for the problem considered here, more detailed examination has revealed that this is due to the fact that the upper bounding problem has fewer bilinear terms, and hence the local NLP solver used for the solution of this non-convex problem is more effective. A comparison of the objective function lower bound at the root node between 10 and 11 (see Table 4) also shows very little advantage in favour of the (potentially) tighter formulation 10 .

Overall, the results indicate that the incorporation of the RRLT constraints is vastly beneficial. Retaining or discarding the redundant bilinear terms has only a second-order effect on the code performance.

We wish to emphasize that the important conclusion that can be drawn from Table 3 is not that codes 10 and 11 are somehow "better" than those presented in earlier literature. The main comparison of interest is between codes 9,10 and 11 which are entirely identical with the exception of the RRLT constraints that are automatically generated by code 10 , and the elimination of redundant bilinear terms in code 11. This provides another demonstration of the fact that, as in the case of the branch-and-bound solution of mixed integer optimization problems, problem (re-)formulation is often much more important than algorithmic details. Nevertheless, automatic reformulation and basic algorithmic improvements are largely complementary, and need to be applied together in practical codes.

## 7. Generalization of the Graph-theoretical Algorithm

The graph-theoretical algorithm described in Section 4 for the identification of useful RRLT constraints has some limitations. These arise from the fact that potential multiplications are considered separately for each variable, which may result in some useful multiplications being missed. To understand this point, consider the following very simple example:

$$
\left.\min \begin{array}{c}
x_{1}^{2}-x_{2}^{2}  \tag{42}\\
x_{1}+x_{2}=1 \\
0 \leqslant x_{1}, x_{2} \leqslant 10
\end{array}\right\}
$$

On multiplying the linear constraint $x_{1}+x_{2}=1$ by $x_{1}$ we obtain $x_{1}^{2}+x_{1} x_{2}=x_{1}$, which introduces one new bilinear term $x_{1} x_{2}$; thus, this multiplication would not appear to bring any benefit. Similarly, on multiplying the same linear constraint by $x_{2}$, we would get $x_{1} x_{2}+x_{2}^{2}=x_{2}$ and thus, again, one new bilinear term $x_{1} x_{2}$; hence this multiplication would not be considered to be beneficial either. Consequently, the algorithm of Section 4 applied to this system will not create any RRLT constraint.

However, considering the-combined effect of the two multiplications, we note that they produce two new linearly independent RRLT constraints while introducing only one new bilinear term (namely, $x_{1} x_{2}$ ). These two RRLT constraints can be used to eliminate two bilinear terms from the problem, e.g. $x_{1}^{2}$ and $x_{2}^{2}$, leading to the problem reformulation:

$$
\begin{array}{ll}
\min & w_{1}-w_{3} \\
& x_{1}+x_{2}=1 \\
& w_{1}+w_{2}=x_{1} \\
& w_{2}+w_{3}=x_{2} \\
& w_{2}=x_{1} x_{2} \\
& 0 \leqslant x_{1}, x_{2} \leqslant 10 \\
& 0 \leqslant w_{i} \leqslant 100, \quad i=1,2,3 .
\end{array}
$$

Essentially, the algorithm of Section 4 correctly identifies that multiplying the linear constraint by either $x_{1}$ or $x_{2}$ results in a bilinear term $x_{1} x_{2}$ that did not occur in the original problem. What it misses is the fact that it is the same bilinear term in both cases. This is unfortunate as such reformulation may be very beneficial. For instance, we have found that the numerical solution of the example above in its original form with a simple sBB algorithm requires the examination of 3 nodes, while the reformulated one can be solved in a single node.

This motivates an extension to the algorithm of Section 4 to consider simultaneously the multiplication of linear constraints by each and every system variable, while still aiming to identify a minimal set of useful multiplications. Instead of creating one bipartite graph for each multiplier variable, we consider one unified bipartite graph comprising two disjoint sets of nodes:

- The $\rho$-nodes which comprise $m \times n$ nodes $\rho_{i j}$ representing the potential multiplication of constraint $i$ by variable $x_{j}$.
- The $\sigma$-nodes which comprise $n^{2}$ nodes $\sigma_{h k}$ representing the bilinear terms $x_{h} x_{k}$.


Figure 6. Unified bipartite graph for problem (42) in the generalized algorithm.

An edge connecting node $\rho_{i j}$ and $\sigma_{h k}$ exists if the multiplication of constraint $i$ by variable $x_{j}$ would give rise to a new bilinear term $x_{h} x_{k}$; obviously either $h=j$ or $k=j$ holds.

Having created the bipartite graph, we attempt to trace an augmenting path emanating from each node $\rho_{i j}$. If no such path is found, then we must have identified a dilation involving $v$ nodes of type $\rho$ and $v-1$ nodes of type $\sigma$. This implies that the variable-constraint multiplications corresponding to these $\rho$ nodes will result in $\nu$ new constraints but only $v-1$ new bilinear terms - which is exactly what we are trying to establish.

We apply this generalized algorithm to the simple example problem (42). Assuming that the constraint $x_{1}+x_{2}=1$ is labelled with index $i=1$, the unified bipartite graph is shown in Figure 6. Tracing an augmenting path from node $\rho_{11}$ is succesful, resulting in node $\sigma_{12}$ being assigned to it. However, no augmenting path emanating from node $\rho_{12}$ can be found. Instead, we identify a dilation comprising nodes $\rho_{11}, \sigma_{12}$ and $\rho_{12}$, i.e. in this case, $\nu=2$. This simply implies that the reformulated problem should involve multiples of the linear constraint by both variables, which introduces a single bilinear term.

As has already been mentioned, the worst-case computational complexity of the dilation-finding algorithm of Section 4.3 is proportional to the product of the number of nodes from which the augmenting paths emanate and the number of edges; on the other hand, the average-case complexity is nearer to the sum of these two numbers. The original procedure described in Section 4 was applied to a bipartite graph with $m$ linear constraint nodes; in principle, each of these nodes could be connected with each and every one of the $n$ variable nodes; consequently, the number of edges is bounded from above by $m n$. Therefore, the worst-case and average complexities of this procedure are $O\left(m^{2} n\right)$ and $O(m+m n)$, respectively. Of course, the procedure has to be applied separately for each candidate multiplier variable; therefore, the corresponding total complexities are $O\left(m^{2} n^{2}\right)$
and $O\left(m n+m n^{2}\right)$ respectively. On the other hand, the procedure described in this section is applied to a bipartite graph with $m n \rho$-nodes and $n^{2}$ $\sigma$-nodes. Each $\rho$-node is potentially connected with up to $n \sigma$-nodes, and therefore the number of edges is bounded from above by $m n^{2}$ edges. Consequently, the worst-case and average complexities are $O\left(m^{2} n^{3}\right)$ and $O\left(m n+m n^{2}\right)$, respectively. In conclusion, the procedure of this section has worse worst-case complexity than that of Section 4, but similar average complexity.

On the other hand, the memory requirements of the two procedures are very different. With the original algorithm, a graph consisting of $m+n$ nodes and up to $m n$ vertices needs to be stored in memory at any one time, whereas the unified bipartite graph of this section will have $m n+n^{2}$ nodes and up to $m n^{2}$ edges. For extremely large problems, these requirements may be excessive and special attention may have to be paid to the implementation of the algorithm (one could create the graph "on-the-fly" as the algorithm progresses, deriving the nodes and edges from the problem data at each step).

## 8. Concluding Remarks

The work presented in this paper is based on the fact that geometrical intersections of hyperplanes and nonlinear hypersurfaces corresponding to bilinearities may embed a higher degree of linearity than what is apparent by mere inspection of the defining equations. We have shown that it is possible to exploit this fact so as to reformulate an NLP involving such equality constraints to a form with fewer bilinearities and more linear constraints.

The basic idea of the reformulation is to multiply subsets of the NLP's linear constraints by one of the system variables $x$. This creates new linear constraints expressed in terms of variables $w$, each one of which corresponds to a bilinear product, viz. $w_{j k} \equiv x_{j} x_{k}$. In general, some of these $w$ variables will already exist in the original NLP while others are new variables introduced by the multiplication.

Unlike the original RLT procedures proposed in Sherali and Alameddine (1992) and Sherali (2002), our algorithm is limited to linear equality constraints. However, it is more selective in that it identifies multiplications which result in "valid" sets of RRLT constraints,. i.e. sets in which the number of constraints exceeds the number of new bilinear terms introduced by the multiplication. Moreover, this operation is applied once only as a pre-processing step of the original non-convex NLP, relying on the use of graph theoretical algorithms for the identification of valid RRLT constraint sets. These algorithms have the advantage of being quite fast even when applied to relatively large systems. Also, they may sometimes provide useful
insight on how best to formulate broad classes of problems (such as pooling and blending) since their results depend only on the constraint structure and not on the specific numerical values of the various coefficients that appear in any particular problem instance. On the other hand, they may fail to identify some valid RRLT constraint sets in cases in which the matrix $A^{\prime \prime}$ in Equation (28) is numerically singular but-structurally non-singular.

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[^0]:    ${ }^{1}$ Also called reduction constraints in previous literature.

